

# **FOOD SAFETY AND SECURITY OF SAGO STARCH IN RURAL PAPUA NEW GUINEA**



A Thesis submitted by  
Andrew Russell GREENHILL B.Sc. Hons (University of Tasmania)  
in November 2006

for the degree of Doctor of Philosophy  
in the discipline of  
Microbiology and Immunology,  
School of Veterinary and Biomedical Sciences,  
James Cook University, Townsville.

**Suaviter in modo, fortiter in re**



## **ELECTRONIC COPY**

I, the undersigned, the author of this work, declare that the electronic copy of this thesis provided to the James Cook University Library, is an accurate copy of the print thesis submitted, within the limits of the technology available.

---

Signature

---

Date

## **STATEMENT ON ACCESS OF THESIS**

I, the undersigned, the author of this work, understand that James Cook University will make this thesis available for use within the University Library and, via the Australian Digital Theses Network, for use elsewhere.

I understand that, as unpublished work a thesis has significant protection under the Copyright Act and I do not wish to place any further restriction on access to this work.

A R Greenhill  
November 2006

## **STATEMENT OF SOURCES**

I declare that this thesis is my own work and has not been submitted in any form for another degree or diploma at any university or other institution of tertiary education. Information derived from the published or unpublished work of others has been acknowledged in the text and a list of references given.

A R Greenhill  
November 2006

## **STATEMENT ON THE CONTRIBUTION OF OTHERS**

Financial support for the duration of this project was obtained through a research grant from the Australian Centre for International Agricultural Research (ACIAR), and from a stipend provided by the School of Veterinary and Biomedical Sciences. Project costs were met through the ACIAR funding. The work was completed under the supervision of A/Prof Warren Shipton, Dr Jeffrey Warner, A/Prof Leigh Owens, and Barry Blaney. The ACIAR project was in collaboration with researchers at the Department of Primary Industries and Fisheries Animal Research Institute at Yeerongpilly, The University of Technology in Lae, and the University of Papua New Guinea in Port Moresby.

Statistical knowledge was gained through attendance at a generic skills program organised by the James Cook University Graduate Research School. Further statistical support was provided by A/Prof Leigh Owens.

Elizabeth Kopel from the University of Papua New Guinea helped develop the sociological survey. I acknowledge the research assistance of Ms Sarah Bidgood, Mr Andreas Kuptz and Ms Nicole Seleno in conducting some of the bench work investigating the storage and preservation methods of sago starch. Kathleen Buick assisted with proofreading.

A considerable portion of this work was conducted using the infrastructure of the Animal Research Institute in Yeerongpilly. Some work was also conducted at Griffith University. Approximately 15 fungal isolates were sent to the Centraalbureau voor Schimmelcultures in the Netherlands for identification. Six sago samples were sent to the Royal Perth Hospital for vitamin analysis, and three samples were analysed for metal content at the Advanced Analytical Centre at James Cook University

A R Greenhill  
November 2006

## **DECLARATION OF ETHICS**

Relevant research reported in this thesis received approval of the Papua New Guinea Medical Research Advisory Council (MRAC number 05/25) and the James Cook University Ethics Review Committee (Human ethics number H2167).

A R Greenhill  
November 2006

## ACKNOWLEDGEMENTS

The completion of this thesis is testament to what can be achieved in a supportive environment that values knowledge and education. Many people have contributed to the provision of this supportive environment, but none more than my principle supervisor, A/Prof Warren Shipton. Since well before this research began, Warren has dedicated considerable time to the project. Without Warren's knowledge, enthusiasm, scientific rigour, pearls of wisdom, encouragement and timely dry humour, one fears this thesis would never have seen the light of day. I am forever indebted to Warren for his support throughout the project.

No research project conducted in the Western Province of PNG could reach its full potential without the support of Dr Jeffrey Warner. Jeff's experience and obvious love for all things Western Province have been indispensable to this project. But Jeff's support has gone well beyond logistical knowledge. I thank Jeff for the initial opportunity to work in PNG, for imparting his enthusiasm for the beautiful country to me, for his ideas about the project, for his guidance, for his belief in my ability, and for his ongoing friendship. Thankyou also Linda Warner, particularly for her cultural assistance.

I am also very appreciative of the support of Barry Blaney at the Animal Research Institute in Yeerongpilly. Barry has invested considerable time and interest into this project. Without his patience, support and friendly amicable nature this project would be bereft of some of the most interesting and important work.

I am appreciative of the financial support I received in the form of a School of Veterinary and Biomedical Science scholarship for 18 months. Without that support completion of the thesis would have been considerably more difficult. Individually, there are many people, past and present, within the School of Veterinary and Biomedical Sciences that have helped throughout this project. Indeed, there is barely a person who hasn't helped in some way, ranging from entertaining (or otherwise, i.e. asinine) lunchtime conversations, to sourcing chemicals, to assistance with techniques. In particular, thankyou Leigh Owens for assistance with statistics, and Sarah Bidgood, Andreas Kuptz and Nicole Seleno for their assistance in the laboratory. The technical staff within the school have provided constant support, particularly the 'micro techies' and Juli. The office staff have been wonderfully helpful, patient, and understanding of my form filling-out ability (or lack thereof). Many thanks Scott for sheep blood, and Sharon for her wonderful phlebotomy skills. Thankyou Kathleen Buick for proof reading.

I would like to acknowledge the positive influence of two past staff members, namely A/Prof. Robert Hirst and the late A/ Prof. Bruce Copeman. I thank Robert for his encouragement and support, particularly in my early days at JCU. And I thank Bruce for being a wonderful role model (the standards of whom I will never attain, but it is good to have goals).

I am grateful for the assistance provided by Cathy and fellow staff at the Townsville Hospital in identification of selected bacterial isolates.

There are many people in Brisbane that have helped make my time there more productive and more enjoyable. I would like to thank the staff members at the ARI who have assisted me, in particular Mary Fletcher, Sam Murray and Ian Brock. Thankyou also to Brian, Alan, Keith, Madeline, Lisa, Adam, Peter, Stephen and Patrick. The assistance of Renee at Griffith University is also much appreciated. Many thanks to Paul, Nomes, Mia (and now Xavier) for their hospitality, and also Beck, Glen and Lucy for their friendship.

Many friendships have been forged throughout the duration of this project. Thanks to all the fellow students within the school for their support and camaraderie. In particular, thanks to office mates past and present for valued friendship.

Many people in PNG have helped facilitate this project. In particular, I am appreciative of the help and friendship of Daniel Pelowa, who has made me welcome, and assisted in communication and logistics throughout the Western Province. I acknowledge the input into the broader ACIAR project by our collaborators at UNPG (Elizabeth) and UniTech (Aisak, Betty and Dele). Their input was essential to the project's success. Thankyou also to ACIAR for funding the project, and specifically Greg Johnson, who was instrumental in ensuring the project was funded.

It is difficult to complete such a monumental task without assistance from family and friends. Thankyou to my family for a lifetime of great support. To a large degree, it was their guidance through life that put me in a position to embark on the project. In particular, I would like to pass on my gratitude to my mother, who in her admirably unassuming way has been such a positive influence on my life, and played a very important role in the education of her children. In addition to family, there are a number of friends that deserve special mention, but I will resist listing names for fear of accidentally excluding someone. But to all those people who have expressed interest in the project (if you are reading this you have presumably expressed some interest), provided me with an enjoyable social outlet, and been understanding of my at times antisocial behaviour due to work commitments, I am very grateful.

As is traditional, I have saved the best for last. And Suzie, you are the best! I am eternally grateful for the love and support you have given me throughout the project. There is no doubt that without your support this thesis would have taken considerably longer to complete, and been nowhere near as tolerable. I am appreciative of the personal sacrifice you have made to help me. I know at the time it hasn't always been fun, but I hope we can look back on the past three and a half years as a time of great achievement for both of us. Thankyou.

## ABSTRACT

Sago starch is an important source of dietary carbohydrate in lowland and coastal areas of Papua New Guinea (PNG). There have been sporadic reports of severe haemolytic illness resulting from sago starch consumption, termed sago haemolytic disease (SHD), with most reports coming from the Western Province. Despite the occurrence of SHD, and a high likelihood of less severe foodborne illness resulting from consumption of indigenous foods in general in PNG, there have been no detailed studies of the microbiology of sago starch. The aim of this study was to establish a broad basal knowledge of the microbiology of traditionally prepared sago starch in PNG.

Sago starch samples and sociological information were collected in two of the main sago eating regions of PNG, the East Sepik Province and the Western Province. Sago starch samples were collected predominantly from the houses of sago starch producers in rural areas of the two provinces, and to a lesser degree from markets in some villages in the East Sepik Province. In addition to these samples considered 'fit for consumption', two samples of sago starch that had been associated with outbreaks of SHD were also analysed.

Analysis of the sago starch for common bacterial pathogens was done using accepted methods, and where possible was based on the relevant Australian Standards. The findings suggest that faecal contamination of sago starch is widespread, with over three-quarters of all samples tested for faecal coliforms at the upper limit of detection. The human pathogen *Salmonella* spp. was isolated from approximately 7% of samples tested. The presence of emerging human pathogens such as *Citrobacter freundii* and *Enterobacter sakazakii* was tested, with the former being present in a low percentage of samples tested. Other important bacterial food pathogens such as *Staphylococcus aureus* and *Bacillus cereus* were also detected in sago starch, but none of the 57 samples tested for *Listeria monocytogenes* was positive.

Mycological analysis of sago starch revealed a variety of fungal contaminants. Commonly occurring genera of filamentous fungi included *Penicillium*, *Scytalidium*, *Aspergillus*, and *Acremonium*. Mycotoxin analysis of sago starch revealed that the



common mycotoxins such as aflatoxins, ochratoxin A, cyclopiazonic acid, sterigmatocystin, zearalenone and citrinin were not present. Selected fungal isolates were tested for the presence of mycotoxin production in pure culture, with two-thirds found to be capable of citrinin production and one isolate capable of sterigmatocystin synthesis.

In an attempt to determine the aetiological agent of SHD, bacterial and fungal isolates were screened for haemolytic activity on blood agar. A suitable semi-quantitative assay was developed, and extracts from bacterial and fungal cultures were tested. Particular attention was paid to the haemolytic activity of fungal extracts, given the long speculated role of mycotoxins in the aetiology of SHD. The haemolytic activity of numerous fungal species has been demonstrated for the first time, and steps in the optimised extraction and purification of the haemolytic component of some isolates has been completed. Further work was conducted on extracts from *Penicillium steckii*, a common contaminant of sago starch. The chemical properties of the extract suggest that a novel fungal metabolite is responsible for haemolytic activity.

Detailed studies on the microbial ecology of stored sago starch have been conducted, primarily to garner a greater understanding of factors that contribute to the microbial safety of the food. The study has established that sago starch is a naturally fermented product, and this fermentation process contributes greatly to the food safety of the product. Bacterial pathogens such as *B. cereus*, *L. monocytogenes*, *S. aureus* and *Salmonella* sp. do not survive well in actively fermenting sago starch, primarily due to the production of weak acids. Furthermore, numbers of filamentous fungi are low in actively fermenting sago starch, presumably due to the reduced oxygen availability.

On the basis of the sociological data and microbial studies, a hazard analysis and critical control point (HACCP) plan was devised that was considered appropriate for application in village based production of sago starch in rural PNG. Through a greater understanding of the microbiology of sago starch, together with the development of an appropriate HACCP plan, this research will lead to increased food safety and food security for sago consumers in rural and remote lowland areas of

PNG. Moreover, studies of the haemolytic metabolites of fungi isolated from sago starch pave the way for further research to determine the aetiology of SHD.

# TABLE OF CONTENTS

STATEMENT ON ACCESS OF THESIS .....	iii
STATEMENT OF SOURCES .....	iii
STATEMENT ON THE CONTRIBUTION OF OTHERS.....	iv
DECLARATION OF ETHICS .....	iv
ACKNOWLEDGEMENTS .....	v
ABSTRACT.....	vii
LIST OF TABLES .....	xvi
LIST OF FIGURES .....	xix
COMMONLY USED ABBREVIATIONS .....	xxiii
CHAPTER 1: GENERAL INTRODUCTION .....	1
1.1    Background .....	1
1.2    The Purpose of the Study.....	2
1.3    The Study .....	3
CHAPTER 2: LITERATURE REVIEW .....	6
2.1    Sago.....	6
2.1.1    The sago palm .....	6
2.1.2    Uses of the sago palm .....	9
2.1.3    Production of sago starch.....	14
2.2    Health and Nutrition in Papua New Guinea.....	17
2.2.1    Overview .....	17
2.2.2    Nutrition .....	18
2.2.3    The impact of infectious disease on health .....	20
2.2.4    The relationship between nutrition and immunity .....	21
2.3    Sago Haemolytic Disease.....	23
2.3.1    Symptoms.....	23
2.3.2    Epidemiology .....	23
2.3.3    Aetiological studies.....	24
2.4    Bacterial Food Pathogens.....	27
2.4.1    Introduction.....	27
2.4.2 <i>Bacillus cereus</i> .....	27
2.4.3 <i>Clostridium</i> spp. food poisoning.....	28
2.4.4 <i>Escherichia coli</i> .....	29

2.4.5	<i>Listeria monocytogenes</i> .....	29
2.4.6	<i>Salmonella</i> species .....	30
2.4.7	<i>Staphylococcus aureus</i> .....	30
2.5	Mycotoxins and Mycotoxicosis .....	31
2.5.1	Introduction.....	31
2.5.2	The main mycotoxins and their producers .....	35
2.6	Biological Toxins with a Demonstrated Haemolytic Activity.....	43
2.6.1	Introduction.....	43
2.6.2	Bacterial haemolysins .....	44
2.6.3	Fungal haemolysins.....	50
2.6.4	Haemolytic anaemia associated with protozoan infections .....	55
2.6.5	Haemolysins of plant and animal origin .....	56
2.6.6	Justification and summary .....	58
CHAPTER 3: SOCIOLOGICAL ASPECTS OF SAGO USE AND THE		
EPIDEMIOLOGY OF SAGO HAEMOLYTIC DISEASE.....		
		60
3.1	Introduction.....	60
3.2	Materials and Methods.....	61
3.2.1	Sociological survey of sago consumers in the Western and East Sepik Provinces.....	61
3.2.2.	Review of hospital records at the Balimo Health Centre.....	62
3.2.3	Outbreaks of sago haemolytic disease during course of this study....	62
3.3	Results.....	62
3.3.1	Sociological survey of sago consumers in the Western and East Sepik Provinces.....	62
3.3.2	Review of hospital records at the Balimo Health Centre.....	74
3.3.3	Outbreaks of sago haemolytic disease during the course of this study.. .....	80
3.3.4	Case definition and incidence of sago haemolytic disease .....	82
3.4	Discussion .....	82
CHAPTER 4: THE PREVALENCE OF FOODBORNE BACTERIAL		
PATHOGENS IN SAGO STARCH.....		
		89
4.1	Introduction.....	89
4.2	Materials and Methods.....	90
4.2.1	Sample collection and general procedures.....	90

4.2.2	Enumeration of <i>Bacillus cereus</i> .....	92
4.2.3	Enumeration of <i>Clostridium perfringens</i> and detection of saccharolytic clostridia.....	92
4.2.4	Isolation of various species of potential pathogens from family <i>Enterobacteriaceae</i> .....	93
4.2.5	Isolation of <i>Listeria monocytogenes</i> .....	96
4.2.6	Enumeration of coagulase positive staphylococci .....	97
4.2.7	Enumeration of total culturable aerobic bacteria .....	97
4.2.8	Statistical analysis .....	98
4.3	Results .....	99
4.3.1	Sample information.....	99
4.3.2	<i>Bacillus cereus</i> enumeration .....	99
4.3.3	Enumeration of <i>Clostridium perfringens</i> and detection of saccharolytic clostridia.....	100
4.3.4	Isolation and enumeration of various species of potential pathogens from family <i>Enterobacteriaceae</i> .....	100
4.3.5	Isolation of <i>Listeria monocytogenes</i> from sago starch.....	102
4.3.6	Enumeration of coagulase positive staphylococci .....	102
4.3.7	Enumeration of total culturable aerobic bacteria .....	103
4.4	Discussion .....	103
CHAPTER 5: THE PREVALENCE AND DETERMINANTS OF FUNGI AND ACTINOMYCETES IN SAGO STARCH .....		111
5.1	Introduction .....	111
5.2	Materials and Methods.....	112
5.2.1	Enumeration and identification of yeasts and moulds .....	112
5.2.2	Enumeration of mucoraceous moulds.....	114
5.2.3	Enumeration of <i>Geotrichum</i> species .....	114
5.2.4	Isolation of actinomycetes from sago starch.....	115
5.2.5	Additional techniques used for sago samples implicated in SHD ...	115
5.2.6	Ergosterol analysis of sago starch .....	116
5.2.7	Statistical analysis .....	117
5.3	Results .....	118
5.3.1	Enumeration of yeasts and moulds and prevalence of fungal genera .... .....	118

5.3.2	Enumeration of mucoraceous moulds.....	121
5.3.3	Enumeration of <i>Geotrichum</i> species .....	121
5.3.4	Enumeration of actinomycetes.....	121
5.3.5	Mycoflora of implicated sago samples .....	122
5.3.6	Ergosterol analysis of sago starch.....	122
5.4	Discussion.....	123
CHAPTER 6: THE PRESENCE OF COMMON MYCOTOXINS AND		
MYCOTOXIGENIC FUNGI IN SAGO STARCH.....		
6.1	Introduction.....	131
6.2	Materials and Methods.....	133
6.2.1	Sample Collection.....	133
6.2.2	Screening sago starch for mycotoxins.....	133
6.2.3	Screening pure cultures of fungi isolated from sago starch for mycotoxins.....	136
6.3	Results.....	137
6.3.1	Sample collection.....	137
6.3.2	Presence of mycotoxins in sago starch.....	137
6.3.3	Production of mycotoxins by fungi in pure culture isolated from sago starch .....	139
6.4	Discussion.....	140
CHAPTER 7: HAEMOLYTIC ACTIVITY OF MICROORGANISMS ISOLATED		
FROM SAGO STARCH AND METHODS FOR DETECTING SUCH ACTIVITY ..		
.....		
7.1	Introduction.....	146
7.2	Materials and Methods.....	147
7.2.1	Initial screening using blood agar .....	147
7.2.2	Development of a haemolytic assay for quantitative testing of microorganisms for haemolytic activity.....	150
7.2.3	Application of assay to crude microbial extracts.....	154
7.3	Results.....	155
7.3.1	Initial screening using blood agar .....	155
7.3.2	Development of haemolytic assay .....	160
7.3.3	Application of assay.....	162
7.4	Discussion.....	167

CHAPTER 8: FURTHER STUDIES ON THE HAEMOLYTIC ACTIVITY OF SELECTED FUNGAL EXTRACTS AND SAGO STARCH SAMPLES.....	175
8.1    Introduction.....	175
8.2    Materials and Methods.....	176
8.2.1    Extraction of the haemolytic component produced by filamentous fungi .....	176
8.2.2    Separation of haemolytic components of fungal culture extracts using preparative layer chromatography.....	178
8.2.3    Further separation of haemolytic component from <i>Penicillium steckii</i> W1-1301 .....	179
8.2.4    Testing for the presence of haemolytic activity in sago starch using hexane extraction and quantitative assay .....	181
8.3    Results.....	181
8.3.1    Extraction of the haemolytic component produced by filamentous fungi .....	181
8.3.2    Separation of haemolytic components of fungal culture extracts using preparative layer chromatography.....	188
8.3.3    Further separation of haemolytic component(s) of <i>Penicillium steckii</i> W1-1301 .....	194
8.3.4    Testing for the presence of haemolytic activity in sago starch using hexane extraction and quantitative assay .....	198
8.4    Discussion .....	199
CHAPTER 9: MICROBIAL ECOLOGY OF SAGO STARCH.....	206
9.1    Introduction.....	206
9.2    Materials and Methods.....	207
9.2.1    Nitrogen fixation .....	207
9.2.2    Determination of nitrogen levels in sago starch.....	210
9.2.3    Analysis of sago starch for vitamin B <sub>12</sub> .....	211
9.2.4    Comparison of the effect of selected traditional storage techniques on microbial communities.....	212
9.2.5    Survival of bacterial pathogens in sago starch.....	213
9.2.6    The fermentation of sago starch.....	215
9.2.7    The role of lactic acid bacteria in the preservation of sago starch...	217
9.3    Results.....	219

9.3.1	Isolation of nitrogen fixing bacteria from sago palms .....	219
9.3.2	Determination of nitrogen levels in sago starch.....	220
9.3.3	Analysis of sago starch for vitamin B <sub>12</sub> and isolation of B <sub>12</sub> synthesisers .....	221
9.3.4	Comparison of the effect of selected traditional storage techniques on microbial communities.....	221
9.3.5	Survival of bacterial pathogens in sago starch.....	224
9.3.6	The fermentation of sago starch.....	226
9.3.7	The role of lactic acid bacteria in the preservation of sago starch ...	229
9.4	Discussion .....	230
CHAPTER 10: HACCP ANALYSIS OF SAGO STARCH AS A FOOD.....		242
10.1	Introduction.....	242
10.2	Materials and Methods.....	243
10.3	Results .....	244
10.3.1	Preliminary steps prior to HACCP analysis.....	244
10.3.2	Application of HACCP .....	246
10.4	Discussion .....	249
CHAPTER 11: GENERAL DISCUSSION .....		257
REFERENCES.....		262
APPENDIX 1: SOCIOLOGICAL SURVEY .....		303
APPENDIX 2: MEDIA AND REAGENTS .....		315
APPENDIX 3: ISOLATION AND ENUMERATION OF BACTERIA OF PUBLIC HEALTH SIGNIFICANCE FROM SAGO STARCH.....		335
APPENDIX 4: ENUMERATION, IDENTIFICATION AND HAEMOLYTIC ACTIVITY OF FILAMENTOUS FUNGI FROM SAGO STARCH .....		343
APPENDIX 5: MYCOTOXIN ANALYSIS.....		358
APPENDIX 6: HAEMOLTYIC ACTIVITY OF BACTERIA ISOLATED FROM SAGO STARCH AND SAGO STARCH <i>PER SE</i> .....		360
APPENDIX 7: MICROBIAL ECOLOGY OF SAGO STARCH .....		363



## LIST OF TABLES

Table 2.01:	Common mycotoxins and associated human diseases.....	36
Table 3.01:	Division of labour between men (M) and women (W) for main tasks involved in sago palm cultivation and starch production.....	64
Table 3.02:	Transfer of sago cultivation and extraction knowledge from one generation to the next in the East Sepik Province and the Western Province....	64
Table 3.03:	Percentage of respondents who wash extraction equipment following the maceration of sago palms.....	65
Table 3.04:	Methods of human faecal waste disposal, and the distance of disposal from site of sago extraction.....	67
Table 3.05:	Preferred methods of sago starch storage in the East Sepik Province and the Western Province.....	68
Table 3.06:	Use of stale sago starch in the East Sepik and Western Provinces, and characteristics used to determine suitability for consumption.....	70
Table 3.07:	Primary and secondary methods of sago preparation in the East Sepik Province and the Western Province.....	70
Table 3.08:	The significance of sago starch as a food source and changes in dependency in recent years.....	71
Table 3.09:	Selected responses from survey participants pertaining to cultural aspects of sago use.....	72
Table 3.10:	Problems associated with sago palm cultivation and starch extraction in the East Sepik Province and the Western Province.....	73
Table 3.11:	Previously unreported illnesses with similar symptoms and epidemiologies to SHD in the Western Province.....	74
Table 4.01:	Parameters that might affect microbial growth in sago starch and their categorisation for statistical analysis.....	98
Table 4.02:	Statistical analysis (using analysis of variance) of the influence of storage duration, storage technique and pH on numbers of <i>B. cereus</i> isolated from sago starch.....	100
Table 4.03:	Significance levels using Fisher's exact test of the relationship between presence/absence of total coliforms, faecal coliforms, <i>E. coli</i> and <i>Salmonella</i> spp. with province of origin for sago starch, the age of the sample at	

time of collection, the pH of the sample, and the water activity of the sample. ....	102
Table 4.04: Statistical analysis of the influence of pH and storage duration on numbers of total culturable bacteria isolated from sago starch.....	103
Table 5.01: Prevalence of individual mould genera from sago samples collected from the East Sepik Province (S1 and S2) and the Western Province (W1, W2 and W3). ....	120
Table 5.02: Results of fungal enumeration of sago samples implicated in SHD (cfu/g). ....	122
Table 6.01: The R <sub>f</sub> and detection limits for mycotoxin screening in sago starch. ....	136
Table 6.02: Citrinin and sterigmatocystin concentrations produced in pure culture by fungi isolated from sago starch. ....	139
Table 7.01: Categories of haemolytic intensity for organisms isolated from sago starch. ....	148
Table 7.02: Comparison of haemolytic activity of selected fungal isolates using sheep blood agar (SBA-chlor) and human blood agar (HBA-chlor). ....	159
Table 9.01: Estimated number of nitrogen fixing bacteria isolated from sago palms using the MPN technique and confirmation using GC.....	219
Table 9.02: Rate of nitrogen fixation (nM of ethylene production) in sago starch and enumeration of presumptive nitrogen fixing bacteria from selected sago samples. No distinction was made between aerobic and anaerobic nitrogen fixation. ....	220
Table 9.03: Vitamin B <sub>12</sub> levels in five samples of sago starch.....	221
Table 9.04: Estimated bacterial counts per gram of sago for various bacterial pathogens in sago starch over three weeks. Sago starch was seeded with approximately $1.0 \times 10^4$ cfu/g of each pathogen on day 0.....	225
Table 9.05: Enumeration of LAB, pH values and detection of various acids in sago starch.....	226
Table 9.06: Faecal coliforms, <i>E. coli</i> and filamentous fungi isolated from triplicate samples of fermenting sago starch over 30 days.....	228
Table 9.07: Production of various acids by selected LAB isolated from sago starch grown in pure culture. ....	230

Table 10.01: Initial steps of HACCP application: identification of steps involved in the process, the associated hazards, appropriate control measures and corresponding CCPs.....	247
Table 10.02: Critical limits, monitoring procedures and corrective actions for practicable CCPs of the sago production and storage process.....	248

## LIST OF FIGURES

Figure 1.01: Map of PNG showing provincial borders. Areas of sample collection are marked with red.....	4
Figure 2.01: Distribution of <i>Metroxylon</i> spp. in the Asia–Pacific region. ....	7
Figure 2.02: A map of PNG showing areas suitable for growth of the sago palm, <i>M. sagu</i> , in green. Small patches of palms also grow on many of the coastal fringes of islands off the coast of mainland PNG. ....	8
Figure 2.03: Sago palms growing in waterlogged conditions in the Western Province, PNG. ....	8
Figure 2.04: A young boy stands in front of thatch made from the leaves of the sago palm, <i>M. sagu</i> .....	12
Figure 2.05: Macerating the pith of a sago palm using traditional tools. ....	15
Figure 2.06: Extraction of sago starch. ....	15
Figure 2.07: Two commonly used methods of sago storage: (a) wrapped in leaves; (b) placed in a woven bag. ....	17
Figure 3.01: Example of a well dug in a sago swamp to access water for starch extraction.....	66
Figure 3.02: Picture of two toilets (circled in red) that drain directly into the Sepik River in close proximity to where sago starch was being extracted .....	67
Figure 6.01: Thin layer chromatography plate of sample W0303-12 and CPA standards after treatment with Ehrlich’s solution.....	138
Figure 7.01: Observations of the screening of sago starch for haemolytic activity on HBA. ....	156
Figure 7.02: Percentage of isolates showing haemolytic activity on SBA-chlor for the most commonly occurring mould genera. Genera are listed in order of frequency of isolation from sago starch. ....	157
Figure 7.03: Haemolytic activity of selected <i>Bacillus</i> isolates over 4 hours using a semi-quantitative assay. Each tube contained the equivalent of 1,050 µl of liquid culture. ....	162
Figure 7.04: Haemolytic activity of selected <i>P. aeruginosa</i> isolates over 8 hours using a quantitative assay. Each tube contained the equivalent of 1,050 µl of liquid culture. ....	163

Figure 7.05: Haemolytic activity of selected yeast extracts (TDS) over eight hours. Each tube contained the equivalent of 1,050 µl of liquid culture. ....	164
Figure 7.06: Haemolytic activity of uninoculated wheat, <i>S. chartarum</i> ATCC 9182, <i>T. reesei</i> ATCC 26921 (extracted in TDS), and a negative control. Each tube contained the equivalent of 0.175 g of culture material.....	165
Figure 7.07: Haemolytic activity of fungi isolated from sago starch, extracted using TDS: (a) Three strains of <i>P. steckii</i> ; (b) <i>P. brevicompactum</i> , <i>A. flavipes</i> , and <i>F. semitectum</i> . Each tube contained the equivalent of 0.175 g of culture material....	166
Figure 8.01: Haemolytic activity of hexane-rich and dichloromethane-rich extracts of sterile wheat, and extraction solvents alone (negative controls). ....	183
Figure 8.02: Haemolytic activity of hexane-rich and dichloromethane-rich extracts of <i>S. chartarum</i> ATCC 9182 culture (positive control organism). ....	183
Figure 8.03: Haemolytic activity of hexane-rich and dichloromethane-rich extracts of <i>T. reesei</i> ATCC 26921 culture (positive control organism). ....	184
Figure 8.04: Haemolytic activity of hexane-rich and dichloromethane-rich extracts of <i>P. steckii</i> W1-1101.....	184
Figure 8.05: Haemolytic activity of hexane-rich and dichloromethane-rich extracts of <i>P. steckii</i> W1-1301.....	185
Figure 8.06: Haemolytic activity of hexane-rich and dichloromethane-rich extracts of <i>P. steckii</i> S2-1305. ....	185
Figure 8.07: Haemolytic activity of hexane-rich and dichloromethane-rich extracts of <i>P. brevicompactum</i> S1-0201.....	186
Figure 8.08: Haemolytic activity of hexane-rich and dichloromethane-rich extracts of <i>A. flavipes</i> S2-0207.....	186
Figure 8.09: Haemolytic activity of hexane-rich and dichloromethane-rich extracts of <i>F. semitectum</i> S2-0207. ....	187
Figure 8.10: Haemolytic activity of hexane-rich and dichloromethane-rich extracts of <i>T. virens</i> W4-0119, from implicated sago. ....	187
Figure 8.11: Haemolytic activity in the hexane extract of uninoculated wheat after separation into two fractions on a PLC plate. ....	189
Figure 8.12: Haemolytic activity in the hexane extract of <i>S. chartarum</i> ATCC 9182 after separation into two fractions on a PLC plate.....	189

Figure 8.13: Haemolytic activity in the hexane extract of <i>T. reesei</i> ATCC 26921 after separation into two fractions on a PLC plate. ....	190
Figure 8.14: Haemolytic activity in the hexane extract of <i>P. steckii</i> W1-1101 after separation into two fractions on a PLC plate. ....	190
Figure 8.15: Haemolytic activity in the hexane extract of <i>P. steckii</i> W1-1301 after separation into two fractions on a PLC plate. ....	191
Figure 8.16: Haemolytic activity in the hexane extract of <i>P. steckii</i> S2-1305 after separation into two fractions on a PLC plate. ....	191
Figure 8.17: Haemolytic activity in the hexane extract of <i>P. brevicompactum</i> S1-1201 after separation into two fractions on a PLC plate. ....	192
Figure 8.18: Haemolytic activity in the hexane extract of <i>A. flavipes</i> S2-0207 after separation into two fractions on a PLC plate. ....	192
Figure 8.19: Haemolytic activity in the hexane extract of <i>F. semitectum</i> S1-0406 after separation into two fractions on a PLC plate. ....	193
Figure 8.20: Haemolytic activity in the hexane extract of <i>T. virens</i> W4-0119 after separation into two fractions on a PLC plate. ....	193
Figure 8.21: Preparatory layer chromatography plate of <i>P. steckii</i> W1-1301 hexane fraction photographed under long wave UV light. ....	195
Figure 8.22: Graphs showing the haemolytic activity of the three segments from the PLC plate of <i>P. steckii</i> W1-1301. ....	196
Figure 8.23: <i>P. steckii</i> W1-1301 TLC plate exposed to iodine. ....	197
Figure 8.24: Haemolytic activity of hexane-rich extracts of sago starch (1.0 g equivalent). ....	199
Figure 9.01: Number of total viable bacteria (cfu/g) over 6 weeks in sago stored wrapped in sago leaves (sago bundle), smoked sago and sago stored in an earthenware pot covered with water. ....	222
Figure 9.02: Number of LAB (cfu/g) over 6 weeks in sago stored wrapped in sago leaves (sago bundle), smoked sago and sago stored in an earthenware pot covered with water. ....	223
Figure 9.03: Number of yeasts (cfu/g) over 6 weeks in sago stored wrapped in sago leaves (sago bundle), smoked sago and sago stored in an earthenware pot covered with water. ....	223

Figure 9.04: Number of moulds (cfu/g) over 6 weeks in sago stored wrapped in sago leaves (sago bundle), smoked sago and sago stored in an earthenware pot covered with water. ....	224
Figure 9.05: Colony forming units of LAB and yeasts in actively fermenting sago starch. ....	227
Figure 9.06: Levels of acetic acid, n-butyric acid and lactic acid in fermenting sago starch. ....	229
Figure 10.01: Flow diagram illustrating the major steps in the sago extraction and storage process in rural PNG. ....	245

## COMMONLY USED ABBREVIATIONS

ANOVA	Analysis of variance
ATCC	American type culture collection
$a_w$	Water activity
BHC	Balimo Health Centre
BHIB	Brain heart infusion broth
BPW	Buffered peptone water
BSA	Bismuth sulphite agar
CAST	Council for Agricultural Science and Technology
CCP	Critical control point
cfu	Colony forming unit
CPA	Cyclopiazonic acid
Da	Dalton
DRBC	Dichloran rose Bengal chloramphenicol agar
EHEC	Enterohaemorrhagic <i>Escherichia coli</i>
g	gram
$g$	gravity
HACCP	Hazard Analysis and Critical Control Point
Hb	Haemoglobin
HBA	Human blood agar
HBA-chlor	Human blood agar with chloramphenicol
HPLC	High performance liquid chromatography
HUS	Haemolytic uraemic syndrome
JCU	James Cook University
kDa	kilo Dalton
kg	kilogram
l	litre
LD50	50% lethal dose
M	molar
ml	millilitre
min	minute
MPN	Most probable number
NACMCF	National Advisory Committee on Microbiological Criteria for Foods
nm	nanometre
PBS	Phosphate buffered saline
PLC	Preparatory layer chromatography
PMGH	Port Moresby General Hospital
PNG	Papua New Guinea
ppm	parts per million
ppb	parts per billion ( $10^9$ )
Rh	Rhesus factor
rpm	revolutions per minute
RR	Reference range
RTX	Repeat in toxin
SBA	Sheep blood agar
SBA-chlor	Sheep blood agar with chloramphenicol
SBA-gluc	Sheep blood agar with glucose



SHD	Sago haemolytic disease
SMA	Synthetic <i>Mucor</i> agar
STEC	Shiga-toxigenic <i>Escherichia coli</i>
stx	Shiga toxin
TDS	Toxin diluent solution
TEF	Toluene: ethyl acetate: formic acid
TLC	Thin layer chromatography
UV	Ultraviolet
VFA	Volatile fatty acid
WBC	White blood cell
WHO	World Health Organisation
×	Multiplication
°C	degrees Celsius
μl	microlitre
μg	microgram